

# Auto Breech Lock Pro *quick* start guide

Refer to safety guidelines and detailed steps in the instruction manual



- 1** Press fits directly on LEE Steel Base Block included with Reloading Stand # 90688 or Bench Plate # 90251.

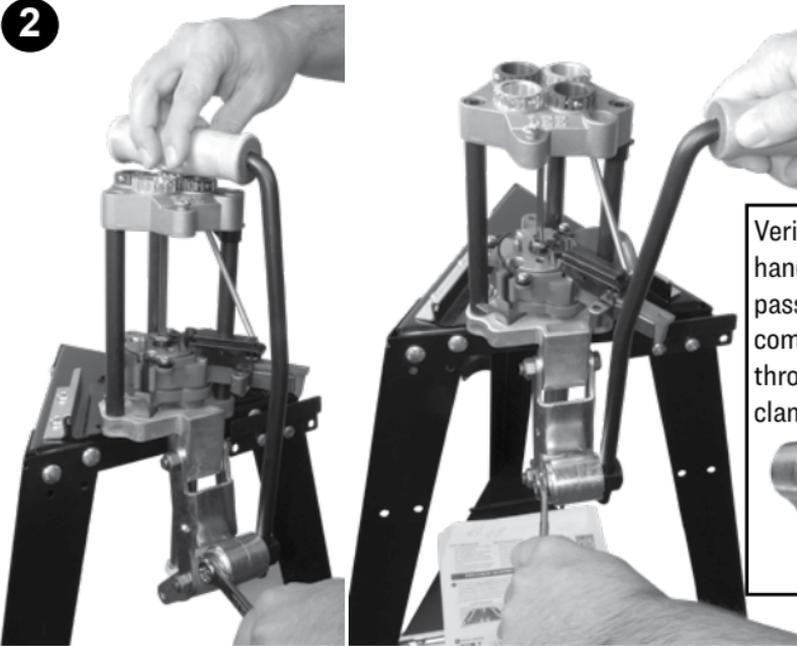
- OR -

Hold this card against work bench edge, fold at dotted line, drill three 17/64" (7mm) holes in your work bench using this card as a drill template.

work bench edge

FOLD

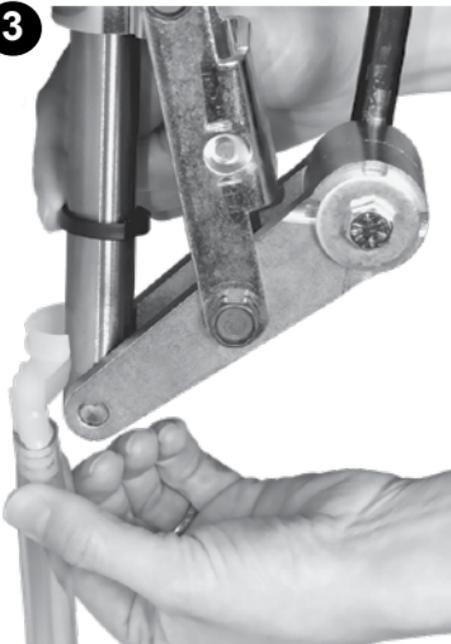
**2**



Verify the handle passes completely through lever clamp.

Re-position handle, tighten securely with 1/2" wrench.

**3**



Install spent primer tube.

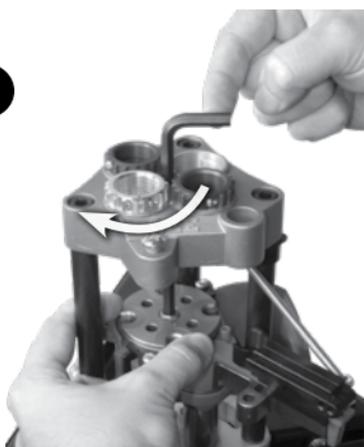
**LEE**  
LEE PRECISION, INC.  
www.leeprecision.com

4



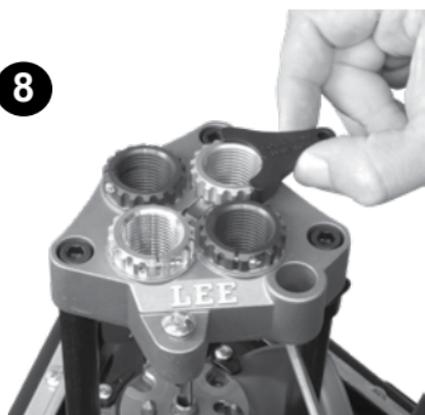
Loosen and remove spline drive breech lock bushing to access index rod.

6



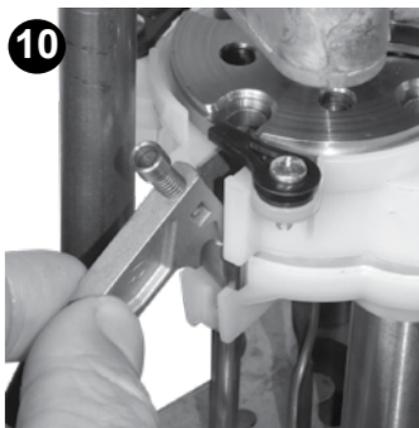
Raise carrier to the mid-stroke position, install shell plate, lightly tighten clockwise with 1/4" hex head wrench

8



Install spline drive breech lock bushing. Snug with die wrench.

10



Install large or small primer arm.

5



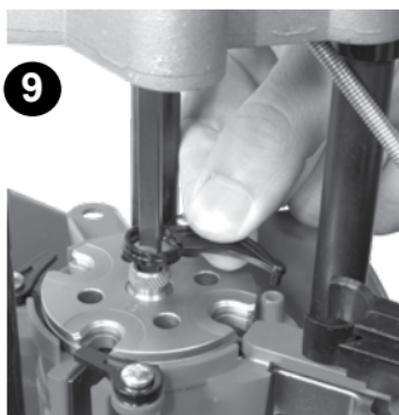
Remove index rod and case ejector.

7



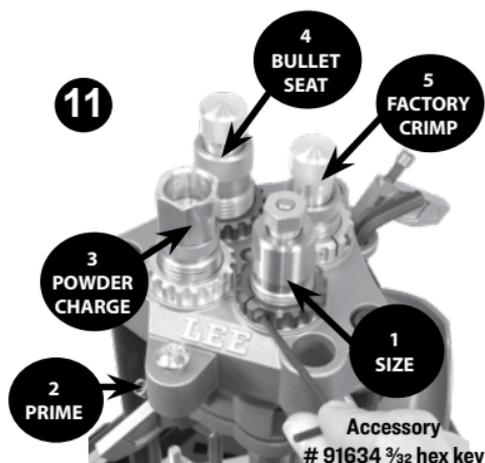
With the carrier near the bottom of the stroke (**handle up**), install index rod.

9



Install case ejector.

11



Remove die lock rings. Install dies according to instructions.

**IMPORTANT** Lee die set users, screw the # 1 sizing die in until it touches the shell plate. Lower the ram, and screw die in 1/3 turn more.